SANT VALVES
SINCE 1953

I.B.R

ISO 9001 CERTIFIED COMPANY

Socket Weld Union

Product Description

Product Standard
As per IS:4712: 1984 Socket Welding Ends; Class 20



Chemical Composition
Carbon : 0.30% (max.)
Manganese : 0.60-1.05%
Phosphorus : 0.04% (max.)
Sulphur : 0.05% (max)
Silicon : 0.35% (max.)

End Connections
Socket Welding Ends conform to ANSI B16.11
The threads and socket welding ends are properly checked with duly calibrated gauges.

Test Pressure
IS:4712: 1984-1992 – Pipe Fittings are tested to 3000 psig. (Hyd.)

Dimensions (in mm)

Nominal Size of Outlet	Minimum Length (A)
8	40
10	46
15	52
20	62
25	72
32	80
40	90
50	110

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